

Masport®

EXPORT ROTARY MOWERS

ROTAROLA 18" - OPC

<u>Part number</u>	<u>Model</u>	<u>Engine</u>
457945	Rotarola AL SP	Honda GCV 160E

Month and Year of First Manufacture - September 2011
Serial number starting from - 7494435



Issue B.0
ECN 03013
Aug 2015 BH
REF # 757945S

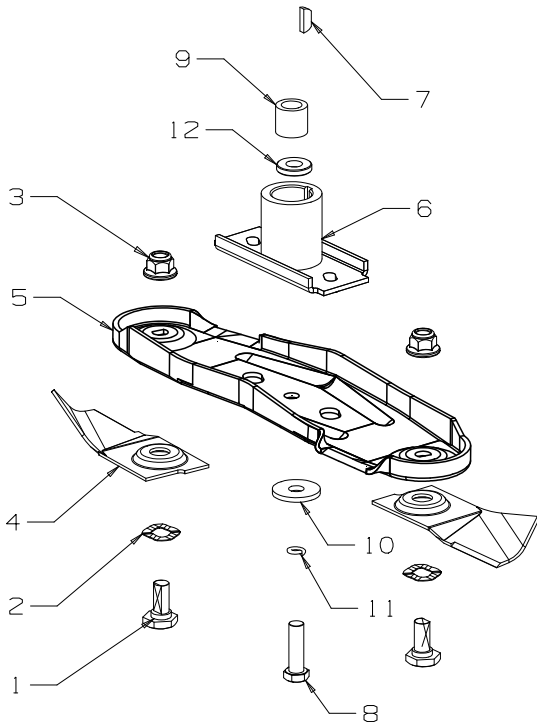


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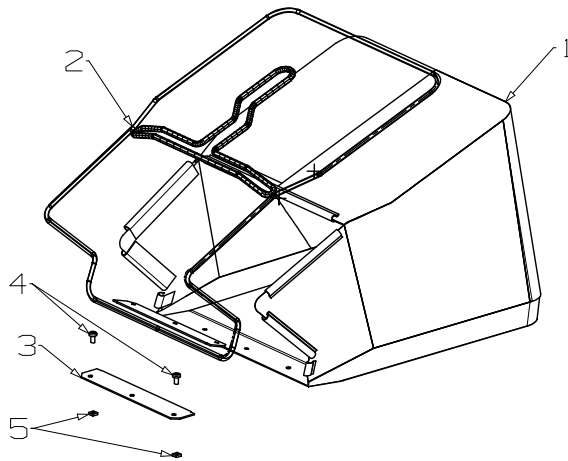
460mm QuickCut Blade Assembly



Item	Part No	Description	Qty
1	581707	Bolt-Pivot M10x22	2
2	580693	Washer, Wavy 13.4x24.2x5.1	2
3	503672	Nut, M10 Hex Nyloc Flange	2
4	980658	Blade- QuickCut 460mm	2
5	980653	Carrier- Blade, QuickCut	1
6	569735	Driver Assy- 25 mm	1
7	500636	Key- W/ruff 5/8x5/32x1/4	1
8	569629	Bolt; Set NF 3/8x2 HT B	1
9	981232	Spacer Boss, Blade adaptor	1
10	503667	Washer, Flt 9.75x30x3.0	1
11	500204	Washer, Spring 3/8"	1
12	573585	Spacer - Blade Driver 22x4	1

783690 Bolt Set, Inc Items 1, 2, 3
780658 Blade & Bolt Pack, Inc Items 1, 2, 3, 4
783261 Blade Assy Inc Items 1,2,3,4 and 5.

957168 Catcher Assembly - Fabric (Includes items 1 ~ 5)



Item	Part No	Description	Qty
1	557263	Bag Assy- Catcher, RR	1
2	557092	Frame Assy- Catcher, RR	1
3	557388	Plate- Catcher, Bag RR	1
4	503591	Screw, Pan M6x12	2
5	502098	Nut, M6 Squ Pressed	2

NOT ILLUSTRATED

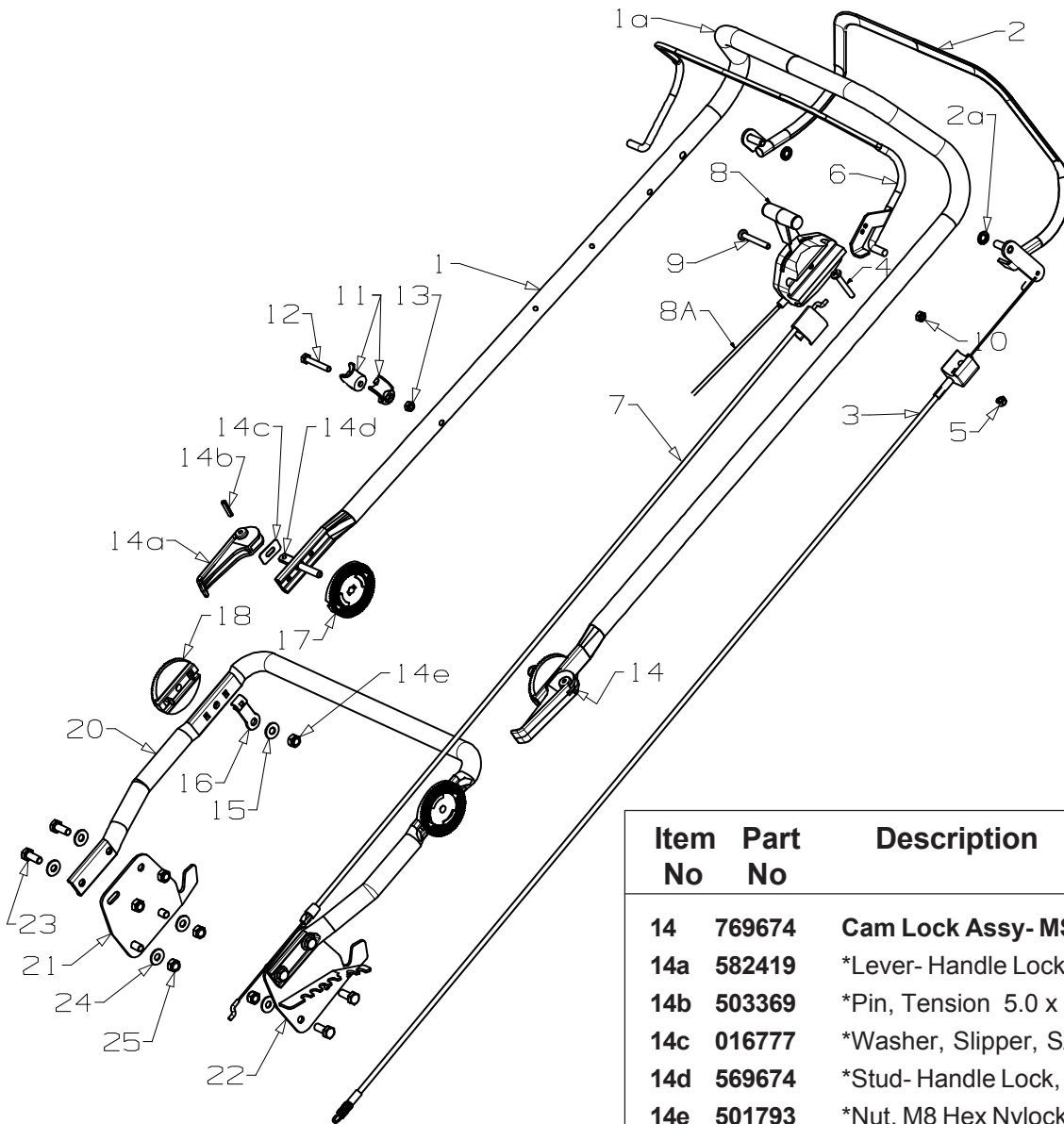
503054	Tie- Nylon Cable	4	573810	Belt- V No. 6731 3L-787 Gates	1
557376	Decal, HSG Rotarola	1	557210	Chain, 3/16 x P 1/2, 22P	1
569324	Owners Manual	1	557308	Chain, 3/16 x P 1/2, 34.5P	1
571100	Decal, Power Drive	1	580778	Stop- Rope	1
573198	Decal, HSG "Self Propelled"	1	582049	Decal, Flap Caution	1



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Item No	Part No	Description	Qty
14	769674	Cam Lock Assy- MSV	2
14a	582419	*Lever- Handle Locking, MSV	1
14b	503369	*Pin, Tension 5.0 x 22	1
14c	016777	*Washer, Slipper, S/S	1
14d	569674	*Stud- Handle Lock, 72mm	1
14e	501793	*Nut, M8 Hex Nylock x 8mm Thick	1
15	501606	Washer, Flt 8x19x1.6	2
16	581527	Retainer- Clutch Cable	1
17	569673	Disc- Locking, Outer Thick	2
18	569770	Disc- Locking, Inner Thick	2
20	981712	Handle- Lower, "U" Adj 18"	1
21	981643	Plate- Side, RH Blk	1
22	981644	Plate- Side, LH Blk	1
23	501597	Screw, Set M8x20 Hex	8
24	501606	Washer, Flt 8x19x1.6	8
25	501793	Nut, M8 Nylockx 8 Thck	8

Item No	Part No	Description	Qty
1/1a	781664	Handle Upper, Upt, Adj, OPC SP	1
2	982161	Bail Arm Assy, SP	1
2a	501365	Clip- Starlock, 5/16"	2
3	582235	Cable- Clutch, Thumb Wheel	1
4	503604	Screw, Pan M6x45 Poz ZP	1
5	501764	Nut, M6 Nylocx 6 Thck	1
6	981740	Bail Arm Assy, OPC Flatnd	1
7	582523	Cable- Engine, OPC Push On	1
8/8a	582506	Control-Throttle, Capro "T" Assy	1
9	503508	*Screw, Pan M6x55 Poz ZP	1
10	501764	*Nut, M6 Nylocx 6 Thck	1
11	703856	Comfort Start Kit	1
12	503794	*Screw, Set M6 x 40HT 4.6 Hex	1
13	501764	*Nut, M6 Nylocx 6 Thck	1

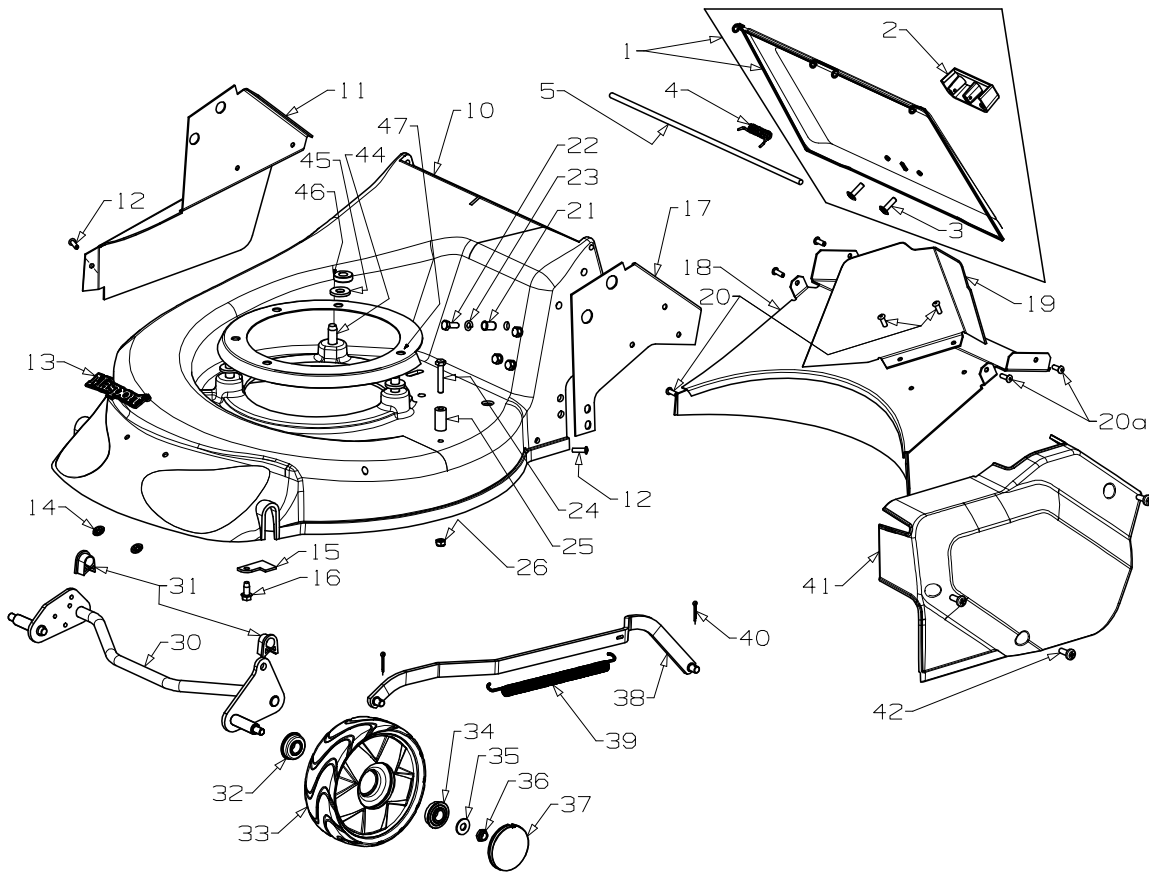
When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.
Determine right or left hand side from standing in operating position (standing at handle)
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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	781477	Flap assembly - Steel, Black	1	25	503874	Bush X-Lube 1/4" x 1/2" x 1"	1
2	580602	*Handle- Flap	1	26	501764	Nut, M6 Hex Nylock x 6mm Thick	1
3	503650	*Screw; S/Tapping #12x11/16"	2	30	983246	Axle Assy, Front 150mm Thrd	1
4	564275	Spring- Flap, STL 18"/20"	1	31	580030	Bush- Pivot, Axle	2
5	580007	Wire- Flap, Pivot 6x347	1	32	551212	Bearing- Wheel, Ball Type	2
10	779498	Hsg Assy- Ali 18" RR SP TTNM	1	33	579195	Wheel Assy- 150mm Spkd Slv	2
11	957311	*Cover- Side, RH TTNM	1			(Includes 2 x 551212 per wheel)	
12	503272	Rivet- Pop 4.8 x 4.8	2	34	551212	Bearing- Wheel, Ball Type	2
13	567406	Nameplate, Masport B/W	1	35	501606	Washer, Flt 8x19x1.6	2
14	503150	Clip- Starlock, 5 Dia	2	36	503831	Nut, M8 Hex Nyloc 6 Thck	2
15	980564	Plate- Retainer, Front Axle	2	37	579198	Hub Cap, Button Spkd Slv	2
16	501599	Screw, S/T 1/4x5/8 Hex	2	38	957290	Rod Assy, Connecting R/R SP	1
17	957312	Plate- Side, LH	1	39	580621	Spring, Counter Balance SP RR	1
18	957270	Ramp Assy, Grass	1	40	501056	Pin, Cotter 2.3d x 16	2
19	957273	Cover- Chute, Grass	1	41	557301	Cover- Side, LH 18" R/R	1
20	503399	Rivet- Pop 4.8 x 12.7	3	42	503331	Screw, Pan M6 x 16	3
20a	503423	Rivet- Pop 4.8 x 6.4	4	44	583104	Screw, S/T 3/8x1-5/8 UNC TRIBLK	3
21	501040	Nut, M6 Nutsert 9658-0619	4	45	573585	Spacer - Blade Driver 22 x 4	3
22	503223	Screw, Set M6 x 16 HT 8.8	4	46	583542	Spacer Base 10.5 x 22 x 6.0	1
23	500201	Washer, Spg 6	4	47	569037	Ring Safety Black	1
24	501815	Screw, Set M6 x 35	1				

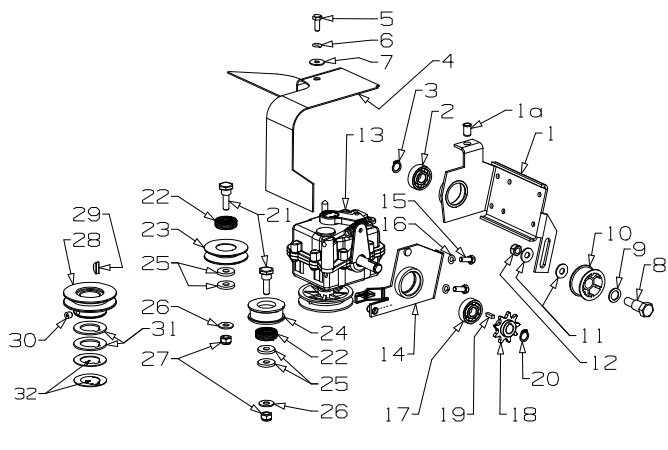
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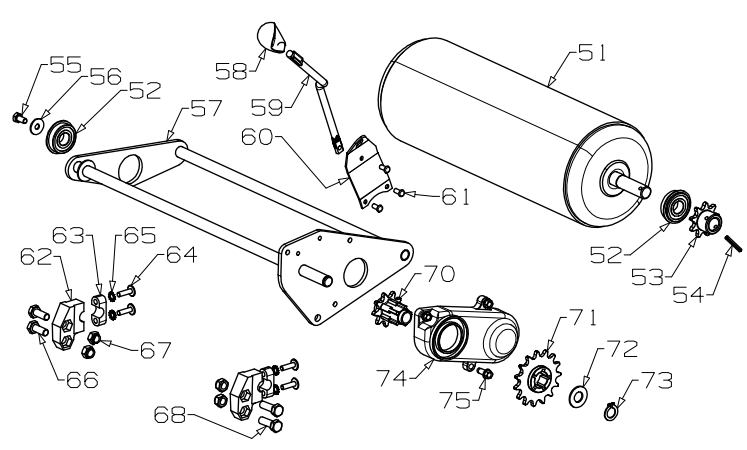


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1	557279	Gearbox- Support Assy, RH	1	10	557067	Pulley- Tensioner	1
1a	501040	Nut, M6 Nutsert	1	11	501606	Washer, FLT 8 x 19 x 1.6	2
2	501213	Brg, Ball 12x32x10 6201 2RS	1	12	501793	Nut, M8 Hex Nylock 8thck	1
3	503759	Circlip, 12 Ext	1	13	557268	Gearbox-Rotarola	1
4	567146	Cover- Gearbox Ttnm Honda	1	14	557281	Support Assy- Gearbox, LH	1
5	503223	Screw, Set M6x16 HT8.8 Hex	1	15	503223	Screw, Set M6 x 16	2
6	500201	Washer, SPG 6	1	16	500201	Washer, SPG	2
7	501606	Washer, Flt 8 x 19 x 1.6	1	17	501213	Brg, Ball 12x32x10 6201 2RS	1
8	557300	Stud- TensionerPulley	1	18	557306	Sprocket- 9T, G/B Out	1
9	503301	Washer, Flt 1/2x3/4x18G	1	19	503873	Key 4 x 4 x 12	1
				20	503759	Circlip, 12 Ext	1
				21	557317	Stud- Idler Pulley	2
				22	503901	Brg, Ball 12x28x8 6001 2RSH	2
				23	557316	Pulley- V, Idler	1
				24	573382	Pulley- Flat, Idler	1
				25	503872	Washer, Flt 8x20x3.0	4
				26	501606	Washer, FLT 8 x 19 x 1.6	2
				27	501793	Nut, M8 Hex Nylocx 8thck	2
				28	573554	Pulley- Eng 25 x 68 x 28.5	1
				29	500636	Key, Woodruff 5/8x5/32x1/4	1
				30	503386	Screw, Grb M8x8	1
				31	569552	Spacer- Pulley, Eng 25 x 42 x 2	2
				32	573024	Spacer - Pulley Eng 25x42x1	2

				Item No	Part No	Description	Qty
51	957276	Roller Assy, Steel 18" RR SP	1	58	581729	Knob- Height Lever MSV	1
52	503820	Brg, Ball 15x35x11 6202NR2RS	2	59	564355	Rod- Height Selector, R/R	1
53	557278	Sprocket- 9T, Driven	1	60	573849	Spring- Leaf, 2mm	1
54	503042	Pin, Tension 4.0x30	1	61	503373	Rivet- F/HD 3/16"x27/64"	3
55	501959	Screw, Set M6x12 Hex	1	62	557055	Bracket- Mounting, Bottom	2
56	503196	Washer, Flt 1/4x0.75x0.049	1	63	557050	Bracket- Mounting, Top	2
57	957254	Frame Assy, Rear 18" SP RR	1	64	503650	Screw, S/Tapping #12 x 11/16"	4
				65	503639	Washer, Ext Tooth Grip 6 ID	4
				66	501597	Screw, Set M8x20 Hex	2
				67	501793	Nut, M8 Nylock x 8mm Thick	4
				68	501598	Screw, Set M8x25 Hex	2
				70	957212	Sprocket Assy- 9 Tooth	1
				71	557307	Sprocket- Intermediate	1
				72	500858	Washer, Flat 1/2 x 1.0 x .062	1
				73	503293	Circlip, 1/2" Ext	1
				74	557209	Cover- Chain, Rotarola	1
				75	503223	Screw, M6 x 16	3

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